

# PRO-SLOPE™

## CODE REQUIRED PRE-SLOPE

### Installation Instructions

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#### APPLICATIONS

Showers: PRO-SLOPE provides the code-required slope to weep holes in a clamping-ring drain in the shower receptor. Install PRO-SLOPE under a mortar bed (minimum thickness of 1½"). Follow ANSI standards, TCNA recommendations, and local plumbing codes.

**NOTE:** A sheet membrane like Chloraloy® must be installed over PRO-SLOPE.

#### HOW TO SPECIFY

Specify in Division 9 or 22. Install PRO-SLOPE under the waterproofing sheet membrane to provide a slope of at least ¼" per foot to the weep holes in a shower receptor drain.

#### PRODUCT DIMENSIONS

PRO-SLOPE 4040 = 40" × 40", thickness: ⅛" to 1"

PRO-SLOPE 2040 Small Tapered Extension = 20" × 40", thickness: 1" to 1⅞"

PRO-SLOPE 2040 Flat Extension = 20" × 40", thickness: 1"

PRO-SLOPE 6060 = 60" × 60", thickness: ⅛" to 1¼"

PRO-SLOPE 3060 Tapered Extension = 30" × 60", thickness: 1¼" to 1⅞"

PRO-SLOPE 3060 Flat Extension = 30" × 60", thickness: 1¼"

PRO-SLOPE 4080 Tub Replacement = 40" × 80", thickness: ⅛" to 1⅞"

#### PLANNING & LAYOUT

Installation notes (read all instructions prior to commencing work):

- a. Substrate must meet industry standards. Substrate must be flat and level.
- b. Installer should follow industry standards, local building codes, and TCNA recommendations.
- c. For tub replacement, use a PRO-SLOPE 4080 Tub Replacement which consists of: one PRO-SLOPE 4040, one PRO-SLOPE Small (thin) Tapered Extension, and one PRO-SLOPE Large (thick) Tapered Extension (see Figure 2 on reverse).
- d. If you are installing a PRO-SLOPE and the distance from the center of the drain to the wall exceeds the size of the PRO-SLOPE, choose one of the following:
  - i. Use a PRO-SLOPE Tapered Extension. **Note:** These provide a code-required slope. If using tapered extensions on both the length AND width of the base, a third tapered extension may be cut down and used in the corner (see Figure 3 on reverse)
  - ii. If a slope is not required, use a PRO-SLOPE Flat Extension. **Note:** Flat extensions are not sloped but may be used for non-standard configurations.
  - iii. Extend the slope to the wall with mortar. If mortar is used on a wood subfloor, install a moisture barrier over the subfloor prior to the mortar.

#### INSTALLATION

1. Select the PRO-SLOPE size best suited for your project: PS4040 (40" × 40"), PS6060 (60" × 60"), or PS4080 Tub Replacement.
2. Unfold and place PRO-SLOPE outside the shower (in the same position as if PRO-SLOPE was in the shower) with printing facing upward.
3. Measure shower from the center of the drain to each wall (see Figure 1 on reverse).
4. Mark measurements on PRO-SLOPE. Follow this procedure for each wall to drain measurement (see Figure 2 on reverse).  
**Note:** A utility knife can be used to cut PRO-SLOPE.
5. Install PRO-SLOPE with the printed side facing upwards.  
**Note:** Do not remove the cardboard cutting template from the EPS.
6. Install sheet waterproofing membrane (e.g., Chloraloy®) per the manufacturer's instructions over PRO-SLOPE.
7. Place a POSITIVE WEEP PROTECTOR™ (PWP) around the threaded neck of the drain strainer on top of clamping ring.
8. Install a mortar bed over the waterproofing membrane (1½").

**Note:** If your installation requires deviation from the noted instructions above, please contact Noble Company for technical support.



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Figure 1.

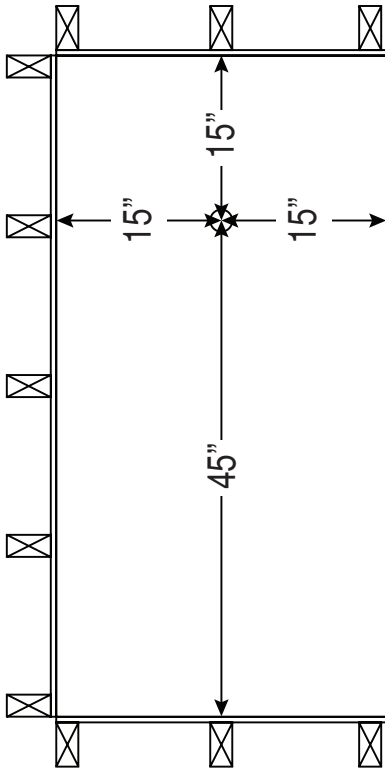


Figure 2.

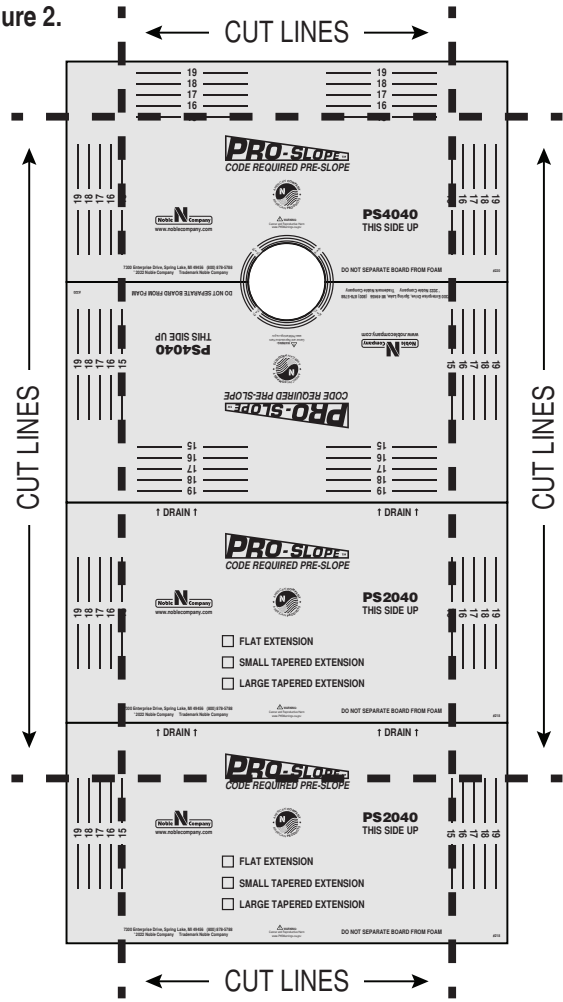


Figure 3.

